



**Product Data Sheet &
General Processing Conditions**

**RTP 1307 D
Polyphenylene Sulfide (PPS)
Glass Fiber**



PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	40 %	40 %	
Specific Gravity	1.68	1.68	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0010 - 0.0020 in/in	0.10 - 0.20 %	D 955

MECHANICAL

Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	1.5 ft-lbs/in	80 J/m	D 256
unnotched 1/8 in (3.2 mm) section	10.0 ft-lbs/in	534 J/m	D 4812
Tensile Strength	25000 psi	172 MPa	D 638
Tensile Elongation	1.5 %	1.5 %	D 638
Tensile Modulus	2.30 x 10 ⁶ psi	15858 MPa	D 638
Flexural Strength	34000 psi	234 MPa	D 790
Flexural Modulus	2.20 x 10 ⁶ psi	15169 MPa	D 790

ELECTRICAL

Dielectric Strength, S/T, in oil	350 VPM	13.8 kV/mm	D 149
Dielectric Constant, 1 MHz, Dry	3.8	3.8	D 150
Dissipation Factor, 1 MHz, Dry	0.0020	0.0020	D 150
Arc Resistance	120 s	120 s	D 495
Volume Resistivity	< 1E16 ohm.cm	< 1E16 ohm.cm	D 257

THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	510 °F	266 °C	D 648
Ignition Resistance*			
Flammability	V-0 @ 1/32 in	V-0 @ 0.8 mm	UL94
Coefficient of Linear Thermal Expansion			
Flow Direction	0.9 x 10 ⁻⁵ /°F	1.6 x 10 ⁻⁵ /°C	E 831
Transverse Direction	2.6 x 10 ⁻⁵ /°F	4.7 x 10 ⁻⁵ /°C	E 831

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	585 - 625 °F	307 - 329 °C
Mold Temperature	275 - 350 °F	135 - 177 °C
Drying	6 hrs @ 300 °F	6 hrs @ 149 °C
Moisture Content	0.04 %	0.04 %